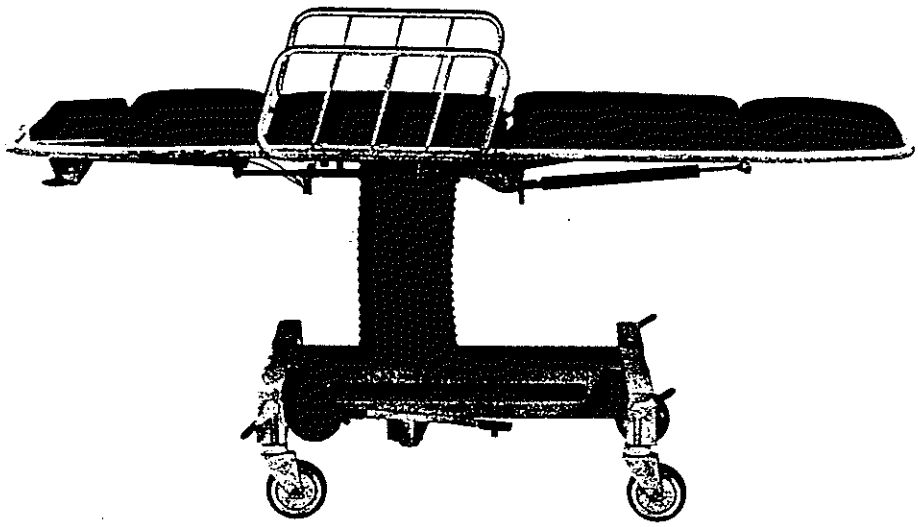
MODEL APCFLR



APCFLR IN RECLINED POSITION

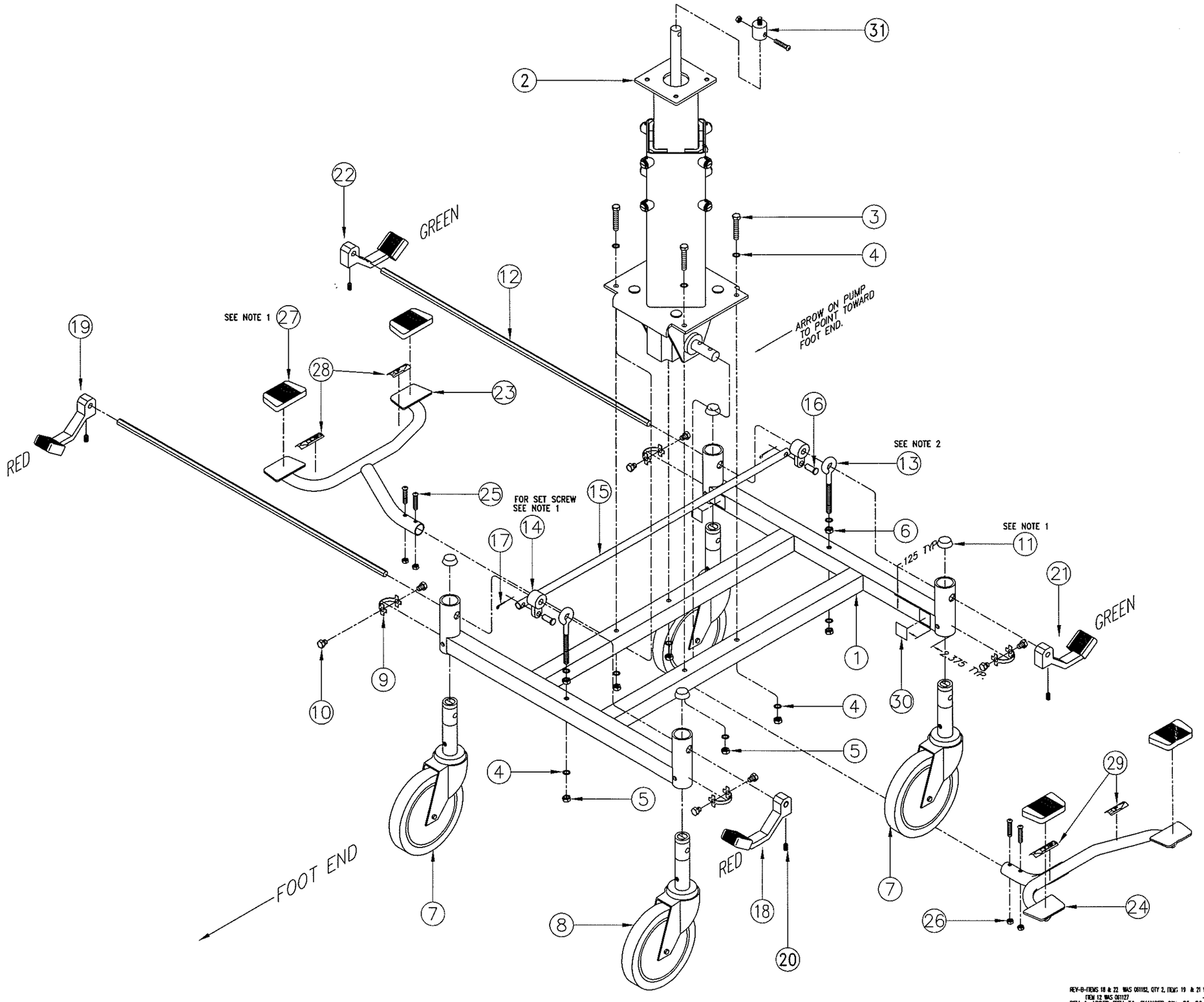
ALL PURPOSE IMAGING CHAIR

OPTIONAL ACCESSORIES

Number	Description
APC012	Restraint straps with velcro
APC14D	Oxygen tank holder
APC018	Telescoping IV rod, 27" to 50", 2-section with holder, stainless steel
APC020	Patient tray
APC025	Surgical procedure telescoping support legs
065999	Patient support vest restraint
061280	Heavy duty 5" casters
APC026	Stirrups
APC027	Knee crutches
APCSFT	Custom color comfort cushions *(available by special order)*
065990	Arm board with pad, for sitting position

HAUSTED RECOMMENDS THAT ALL APC MODELS BE KEPT IN THE FULL UPRIGHT POSITION WHEN NOT IN USE.

HAUSTED
927 Lake Road
P.O. Box 710
Medina, OH 44258-0710
Phone: 800/428-7833
Fax: 216/725-0505



NOTES:
1. APPLY INSTANT ADHESIVE BEFORE ASSEMBLY.
2. APPLY PETROLIUM LUBRICANT TO I.D. OF EYE BOLTS.

	ITEM	PART NO.	DESCRIPTION	QTY.
Ⓐ	31	067354	A.P.C. SEAT MOUNTING BOSS	1
	30	061155	VELCRO HOOK FOR BASE COVER	1
	29	061229	PUMP PEDAL LABEL – LEFT	1
	28	061228	PUMP PEDAL LABEL – RIGHT	1
	27	061164	PUMP PEDAL PAD	4
Ⓐ	26	031055	1/4–20 LOCK NUT	5
Ⓐ	25	062128	1/4–20 x 1–1/4 BUT. SOC. HD. CAP SCREW	5
	24	061134	PUMP PEDAL – RIGHT	1
	23	061133	PUMP PEDAL – LEFT	1
Ⓑ	22	069424	BRAKE PEDAL – LEFT – GREEN	1
Ⓑ	21	069192	BRAKE PEDAL – RIGHT – GREEN	1
	20	031101	1/4 –20 x 1/2 SET SCREW	4
Ⓑ	19	069425	BRAKE PEDAL – LEFT – RED	1
Ⓑ	18	066826	BRAKE PEDAL – RIGHT – RED	1
	17	031466	3/32 x 1/2 COTTER PIN	2
	16	052419	LINK PIN	2
	15	061128	CROSS LINK	1
	14	062684	CAM LINK – SHORT	2
	13	062688	EYE BOLT	2
Ⓑ	12	072640	HEX BRAKE ROD	2
	11	031156	BH 2095 RECESSED BUMPER	4
	10	062685	8 – 1.0 x 10.0 MM HEX HEAD CAP SCREW	8
	9	062659	CASTER BOLT LOCK PLATE	4
	8	061237	TENTE 5" SWIVEL LOCK CASTER	1
	7	061238	TENTE 5" BRAKE CASTER	3
	6	031058	5/16 – 18 FREE THREAD HEX NUT	2
	5	031057	5/16 – 18 LOCK NUT	6
	4	031080	5/16 FLAT WASHER	12
	3	031334	5/16 – 18 x 2 HEX HEAD CAP SCREW	4
	2	061132	COLUMN ASSEMBLY	1
	1	061105	BASE FRAME ASSEMBLY	1

REV-B-ITEMS 18 & 22 WAS 061182, QTY 2, ITEMS 19 & 21 WAS 061181 QTY 2, ITEM 12 WAS 061127 -5/15/97 -LK
REV-A-ADDED ITEM 31, CHANGED QTY. 25, 26 -11/02/95 -DB

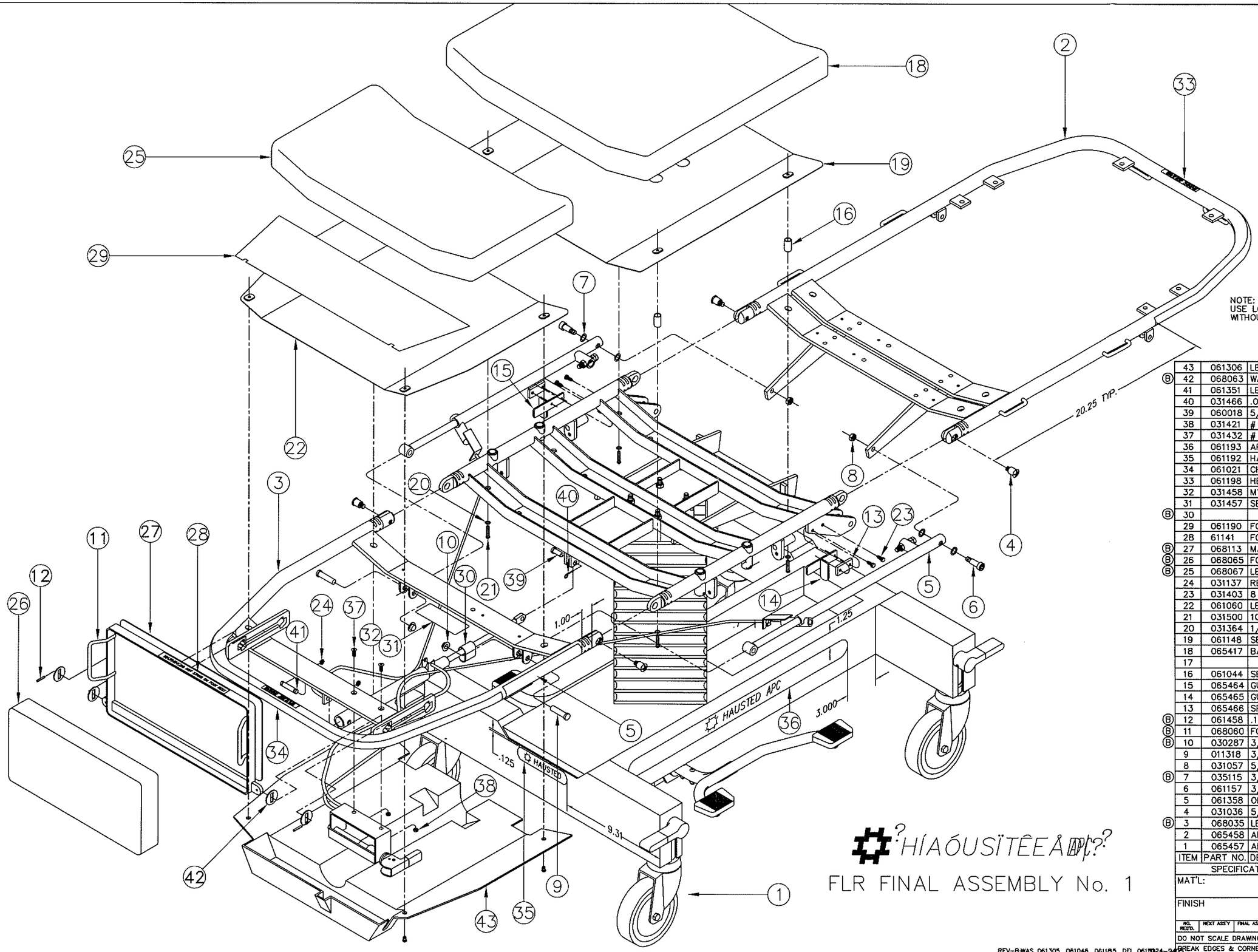
SPECIFICATIONS
MAT'L:
FINISH:
NO. REQ'D. 1 | NEXT ASS'Y | FINAL ASS'Y 1
DO NOT SCALE DRAWING
BREAK EDGES & CORNERS, DEBURR
CHK'D BY: DATE:

TOLERANCES (EXCEPT AS NOTED)
DECIMAL
.XXX = ±.031
.XXXX = ±.005
ANGULAR ±2°
PROJ. NO:

HIAOUSITEE
MEDINA, OHIO 44256

TITLE: A.P.C. FLUORO BASE ASSEMBLY

DRAWN BY: EH | SCALE: 1/4 | REF. NO. | REVISION B
DATE: 9/14/90 | PART NO. 065497

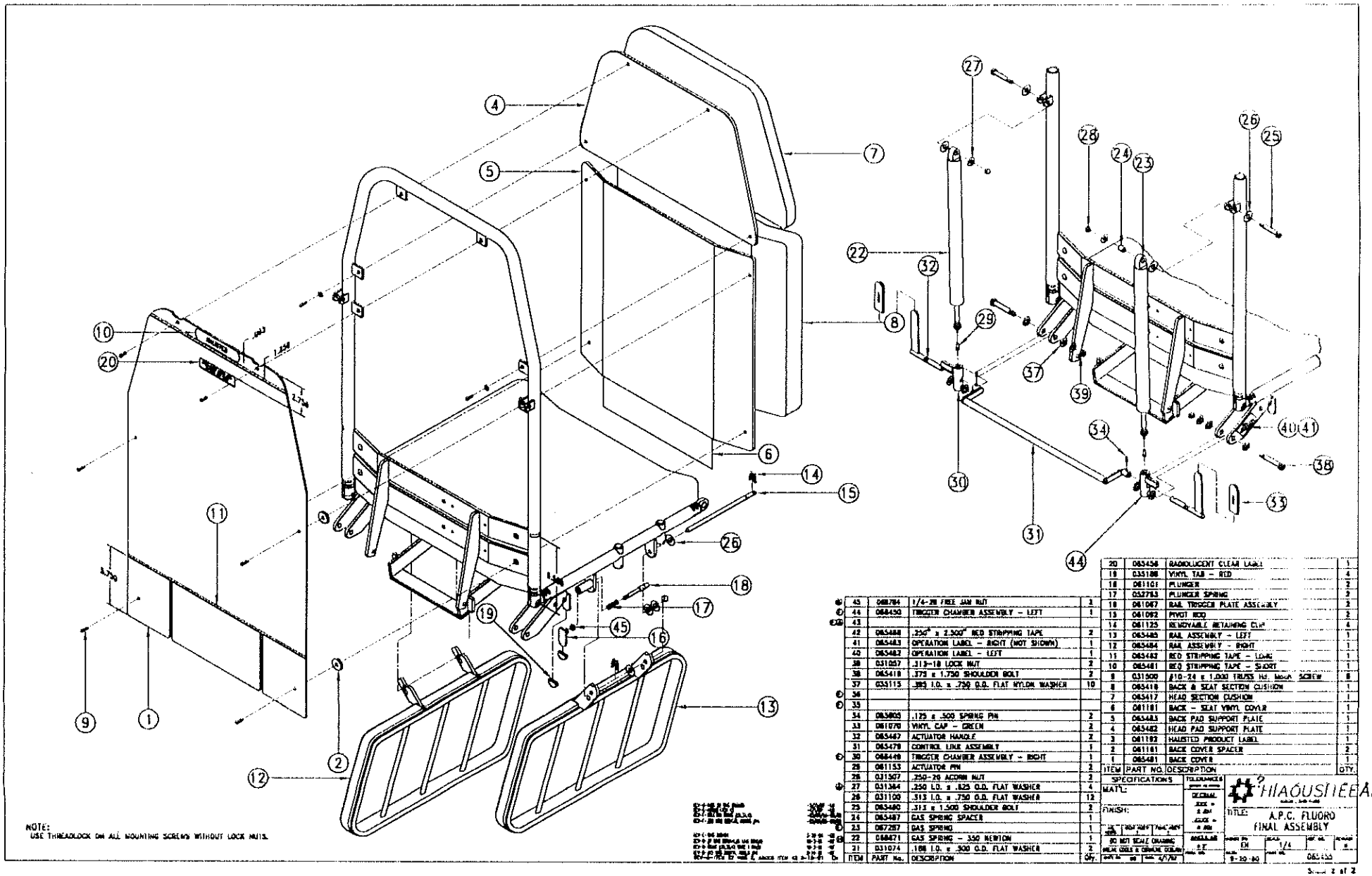


	43	061306	LEG SECTION COVER	1
B	42	068063	WASHER	2
	41	061351	LEG EXTENSION TUBE PIN	1
	40	031466	.094 x .5 COTTER PIN	1
	39	060018	5/16 x 1 LINK PIN	1
	38	031421	# 10 – 24 LOCK NUT	2
	37	031432	# 10 – 24 x 5/8 FLAT PHILLIPS SOCKET HEAD	SCR.
	36	061193	APC CHAIR LABEL	2
	35	061192	HAUSTED PRODUCT LABEL	1
	34	061021	CHAIR EDGE MOULDING–90.750" LONG	1
	33	061198	HEAD AND FOOT WARNING LABEL	2
	32	031458	MYLAR COVER FOR IDENTIFICATION TAG	1
	31	031457	SERIAL IDENTIFICATION TAG	1
B	30			
	29	061190	FOOT SECTION VINYL COVER	1
	28	61141	FOOT REST WARNING LABEL	1
B	27	068113	MAT FOR FOOT REST	1
B	26	068065	FOOT REST CUSHION	1
B	25	068067	LEG CUSHION	1
	24	031137	RETAINING RING	2
	23	031403	8 – 32 x 5/8 SELF TAPPING SCREW	4
	22	061060	LEG PAD SUPPORT PLATE	1
	21	031500	10 – 24 x 1 TRUSS HEAD MACHINE SCREW	8
	20	031364	1/4 SAE WASHER	8
	19	061148	SEAT CUSION SUPPORT PLATE	1
	18	065417	BACK AND SEAT CUSION	1
	17			
	16	061044	SEAT PAN SPACER	4
	15	065464	GUIDE ASSEMBLY – LEFT	1
	14	065465	GUIDE ASSEMBLY – RIGHT	1
	13	065466	SPACER	2
B	12	061458	.125 x .750 SPRING PIN	2
B	11	068060	FOOT REST ASS'Y	1
B	10	030287	3/8 PAL NUT	2
	9	011318	3/8 x 1 7/16 CLEVIS PIN	2
	8	031057	5/16 – 18 LOCK NUT	2
B	7	035115	3/4 O.D. x .395 I.D. NYLON WASHER	4
	6	061157	3/8 DIA. x 1.00 LG. SHOULDER BOLT	2
	5	061358	OPERATING LABEL	1
	4	031036	5/16 – 24 x 15/16 PHILLIPS OVAL HEAD	SCR.
B	3	068035	LEG FRAME ASS'Y	1
	2	065458	APC – FLUORO BACK SECTION ASSEMBLY	1
	1	065457	APC – FLUORO BASE AND SEAT ASSEMBLY	1
ITEM	PART NO.	DESCRIPTION		QTY.

REV–B WAS 061305, 061046, 061185, DEL 061024–94 MF
REV–A WAS 18–061050,25–061052,26–061051–MF

SPECIFICATIONS

MAT'L:	TOLERANCES (UNLESS OTHERWISE NOTED)	HIAOUSITEE MEDINA, OHIO 44256	
FINISH	DECIMAL .XXX = ± .031 .XXXX = ± .005	TITLE A.P.C. – FLUORO FINAL ASSEMBLY	
NO. REQ'D. / NEXT ASS'Y / FINAL ASS'Y	ANGULAR ± 2'	DRAWN BY MF	SCALE 1/4
DO NOT SCALE DRAWING		DATE 3/30/90	CHK'D
BREAK EDGES & CORNERS		PART NO. 065455	REVISION B
DEBURR			



NOTE:
USE THREADLOCK ON ALL MOUNTING SCREWS WITHOUT LOCK NUTS.

ITEM	PART No.	DESCRIPTION	QTY.
45	068784	1/4-28 FREE JAM NUT	3
44	068450	TRIGGER CHAMBER ASSEMBLY – LEFT	1
43			
42	065488	.250" x 2.500" RED STRIPPING TAPE	2
41	065483	OPERATION LABEL – RIGHT (NOT SHOWN)	1
40	065482	OPERATION LABEL – LEFT	1
39	031057	.313–18 LOCK NUT	2
38	065418	.375 x 1.750 SHOULDER BOLT	2
37	035115	.385 I.D. x .750 O.D. FLAT NYLON WASHER	10
36			
35			
34	063805	.125 x .500 SPRING PIN	2
33	061070	VINYL CAP – GREEN	2
32	065467	ACTUATOR HANDLE	2
31	065479	CONTROL LINK ASSEMBLY	1
30	068449	TRIGGER CHAMBER ASSEMBLY – RIGHT	1
29	061153	ACTUATOR PIN	2
28	031507	.250–20 ACORN NUT	2
27	031364	.250 I.D. x .625 O.D. FLAT WASHER	4
26	031100	.313 I.D. x .750 O.D. FLAT WASHER	12
25	065490	.313 x 1.500 SHOULDER BOLT	2
24	065487	GAS SPRING SPACER	1
23	067287	GAS SPRING	1
22	068471	GAS SPRING – 350 NEWTON	1
21	031074	.188 I.D. x .500 O.D. FLAT WASHER	2

ITEM	PART No.	DESCRIPTION	QTY.
20	065458	RADIOLUCENT CLEAR LABEL	1
19	035188	VINYL TAB – RED	4
18	061101	PLUNGER	2
17	052783	PLUNGER SPRING	2
16	061067	RAIL TRIGGER PLATE ASSEMBLY	2
15	061092	PIVOT ROD	2
14	061125	REMOVABLE RETAINING CLIP	4
13	065485	RAIL ASSEMBLY – LEFT	1
12	065484	RAIL ASSEMBLY – RIGHT	1
11	065482	RED STRIPPING TAPE – LONG	1
10	065481	RED STRIPPING TAPE – SHORT	1
9	031500	#10–24 x 1.000 TRUSS HD. MACH. SCREW	8
8	065418	BACK & SEAT SECTION CUSHION	1
7	065417	HEAD SECTION CUSHION	1
6	061101	BACK – SEAT VINYL COVER	1
5	065483	BACK PAD SUPPORT PLATE	1
4	065482	HEAD PAD SUPPORT PLATE	1
3	061192	HAUSTED PRODUCT LABEL	1
2	061161	BACK COVER SPACER	2
1	065481	BACK COVER	1

SPECIFICATIONS
MATL:
FINISH:
DO NOT SCALE DRAWING

TOLERANCES
DECIMAL
XXX = ± .010
.XX = ± .030
.X = ± .060
ANGULAR ± 1°

TITLE: A.P.C. FLUORO FINAL ASSEMBLY

DRAWN BY: DH
SCALE: 1/4
DATE: 5-20-80
DWG. NO. 065455
REVISION

Sheet 2 of 2

```
 AR01MD03D0          PRODUCT STRUCTURE              Appl:  1   9/04/01  10:37:43
                                                    Opt:  2
Part APCFLR99        Description ALL PURPOSE IMAGING CHAIR          BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO            H
01131875    CLEVIS PIN - PLATED             00       2
03028705    3/8"PALNUT -TRW PW375012        00       4
03100305    10-24 X 3/4 HHCS                00       4
03101005    SCREW-5/16-18 X 3/4 HHCS        00       4                          A
03103605    SCREW-OVAL HEAD SHOULDER        00       4                          D
03105705    NUT-5/16-18 LOCK                00       4                          A
03107405    WASHER-3/16 SAE FLAT            00       2                          A
03110005    WASHER-3/4"OD.X 5/16"ID.NYLON   00      10                          A
03113705    RETAINING RING 5103-37          00       2                          A
03136405    WASHER-1/4"FLAT                 00       8                          A
03142105    NUT-#10-24 LOCK W/NYLON INSERT  00       2                          A
03143205    #10-24 X 5/8 FL HD PH SCRW      00       2
03145715    LABEL SERIAL NUMBER-MANUAL MDL  00       1                          E
03145815    LABEL OVERLAY-CLEAR VINYL       00       1                          C
03146605    COTTER PIN-3/32"X 1/2"          00       1                          A
03150005    SCREW-#10-24 X 1"TRUSS HD.MACH  00       8                          A
PLT-PART     OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©              2 Sess-2    206.183.17.56                              22/1
```

AR01MD03D0 PRODUCT STRUCTURE Appl: 1 9/04/01 10:37:48
Opt: 2

Part APCFLR99 Description ALL PURPOSE IMAGING CHAIR BluePrint Rev

Part No.	Description	OP NO	Qty PER	DATE FR/TO	H
03150705	1/4-20 ACORN NUT PLATED	00	2		A
03511405	BOLT-5/16"X 3/4"SOC.HD.SHLDR.	00	4		A
03511505	NYLON WASHER 3/4 OD X .395	00	8		
05227507	LONG SPACER 1/2 DIA X 18 G	00	4		C
05276305	SPRING - LEE # LC-040E-11	00	2		D
06001805	LINK PIN	00	1		A
06100614	VELCRO LOOP-2" X 4" BLACK	00	8		B
06100714	VELCRO LOOP-2" X 18" BLACK	00	3		B
06103705	#10-24X3/8 SELF TAP SCREW	00	3		
06103905	3/8"X 1"CLEVIS PIN	00	2	95/04/25	A
06104690	FOOT REST PAN ASS'Y	00	1	95/04/25	D
06105114	VELCRO LOOP-2" X 11" BLACK	00	2		B
06106090	LEG SECT. CUSH. SUPPORT	00	1	95/04/25	C
06106790	RAIL TRIGGER PLATE ASS'Y	00	2		C
06107080	VINYL CAP - GREEN	00	2		C
06109180	VINYL COVER A.P.C. RAIL	00	4		C

PLT-PART OPT

F1=Help F3=Exit F4=ChgPlt PageDown=More Structure PageUp=Previous Structure

```
 AR01MD03D0          PRODUCT STRUCTURE              Appl:  1   9/04/01  10:37:50
                                                    Opt:  2
Part APCFLR99        Description ALL PURPOSE IMAGING CHAIR          BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO             H
06109220    ROD RAIL PIVOT-APC               00       2 00/11/26                 B
06109275    **<<< USE 061092-20 >>>**        00       2 91/11/01  00/11/26       B
06110120    PLUNGER                          00       2                          D
06112505    WASHER REMOVABLE RETAINING       00       4 91/11/01
06114115    WARNING LABEL                    00       1                          C
06114890    SEAT SECT.CUSH. SUP. PAN         00       1                          L
06115320    PIN ACTUATOR                     00       2                          F
06115705    3/8 X 1 SHOULDER BOLT            00       2                          B
06119120    SEAT BACK VINYL                  00       1
06119815    HD. & FT. WARNING LABEL          00       2                          C
06130490    FT. END CONTROL -MOUNTED         00       1 95/04/25                 B
06130621    COVER LEG SECTION                00       1                          G
06134980    MECKLOCK STOP TUBE               00       1                          C
06135815    APC 200 OPERATING LABEL          00       1                          A
06145805    1/8X3/4 LG. SPRING PIN           00       2           95/04/25
06265227    GAS SPRING-560 NEWTONS           00       1                          B
PLT-PART     OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©              2 Sess-2    206.183.17.56                              22/1
```

```
 AR01MD03D0          PRODUCT STRUCTURE            Appl:  1   9/04/01  10:37:52
                                                  Opt:  2
Part APCFLR99        Description ALL PURPOSE IMAGING CHAIR         BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO            H
06302215    SERVICE LABEL                    00       1                        C
06545615    RADIOLUCENT LABEL                00       1
06545890    FLUORO APC BACK SECT ASS'Y       00       1                        E
06546490    GUIDE ASS'Y  LEFT                00       1
06546590    GUIDE ASS'Y  RIGHT               00       1
06546680    GUIDE SPACER                     00       2
06546790    FLUORO ACTUATOR HANDLE           00       2                        B
06547990    CONTROL LINK ASSEMBLY            00       1                        B
06548121    COVER BACK APC FLUORO            00       1                        B
06548290    APC FLUORO HEAD PAN              00       1
06548390    APC FLUORO BACK PAN              00       1                        B
06548490    SIDE RAIL FLUORO  RIGHT          00       1                        B
06548590    SIDE RAIL FLUORO  LEFT           00       1                        B
06548720    GAS SPRING SPACER                00       1
06549005    .313X1.500 SHOULDER BOLT         00       2                        A
06549105    .375X1.75LG SHOULDER BOLT        00       2                        A
PLT-PART     OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©              2 Sess-2     206.183.17.56                              22/1
```

```
 AR01MD03D0          PRODUCT STRUCTURE              Appl:  1    9/04/01  10:37:53
                                                    Opt:  2
Part APCFLR99        Description ALL PURPOSE IMAGING CHAIR          BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO             H
06549215    LEFT OPERATION LABEL             00       1
06549315    RIGHT OPERATION LABEL            00       1
06549590    SEAT SECT ASS'Y  WELDED          00       1                         D
06549790    APC FLUORO BASE ASSEMBLY         00       1                         B
06557115    RED STRIPING TAPE                00       3
06560505    .125 X .500 SPRING PIN           00       2
06683914    VELCRO LOOP-2" X 8" BLACK        00       2                         B
06803590    FRAME ASS'Y FOOT-APC250          00       1            95/04/25     F
06806090    PAN ASS'Y FOOTREST-APC250        00       1            95/04/25     C
06806305    WASHER NYLON-APC250              00       4            95/04/25     B
06807290    PAN ASS'Y LEG SUPP.-APC250       00       1            95/04/25     C
06811324    MAT FOOT REST-APC250             00       1 95/01/01               B
06844990    TRIGGER CHAMBER ASS'Y-RT.        00       1                         B
06845090    TRIGGER CHAMBER ASS'Y-LT.        00       1                         B
06878405    NUT-1/4-20 JAM                   00       2                         A
06887127    GAS SPRING-350 NEWTON            00       1                         D
PLT-PART     OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©              2 Sess-2     206.183.17.56                              22/1
```

AR01MD03D0 PRODUCT STRUCTURE Appl: 1 9/04/01 10:38:28
Opt: 2

Part 06549790 Description APC FLUORO BASE ASSEMBLY BluePrint Rev

Part No.	Description	OP NO	Qty PER	DATE FR/TO	B
00084920	CABLE TIE 1/16 X 2"X 8" PL	00	4		
03105505	NUT-1/4-20 LOCK	00	5		A
03105705	NUT-5/16-18 LOCK	00	10		A
03105805	NUT-5/16 X 18 FREE THREAD	00	2		A
03107605	WASHER-3/4"OD.X 5/16"ID. FLAT	00	12		A
03110105	SCREW-1/4-20 X 3/4"W/PATCH	00	4		A
03133405	5/16-18 X 2" HEX HD CAP SC	00	4		
03146605	COTTER PIN-3/32"X 1/2"	00	2		A
06001805	LINK PIN	00	2		A
06112780	BRAKE ROD -APC	00	2	97/06/23	C
06113290	PUMP & COL. ASS'Y	00	1		D
06115514	VELCRO HOOK-1" X 1" BLACK	00	4		B
06115614	VELCRO LOOP-1" X 1" BLACK	00	4		B
06116480	PUMP PEDAL PAD	00	4		
06116614	VELCR LOOP-1"X 4" BLACK	00	2		C
06116714	VELCRO HOOK-1" X 4" BLACK	00	2		B

PLT-PART OPT

F1=Help F3=Exit F4=ChgPlt PageDown=More Structure PageUp=Previous Structure

```
 AR01MD03D0          PRODUCT STRUCTURE              Appl:  1   9/04/01  10:38:31
                                                    Opt:  2
Part 06549790        Description APC FLUORO BASE ASSEMBLY          BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO            B
06118180    **<<< USE 061181-MO >>>**       00       2            97/06/23     F
06118280    **<<< USE 061182-MO >>>**       00       2            97/06/23     E
06118380    BRAKE PEDAL PAD-RED*OUTDATED*   00       2            97/06/23     B
06118480    BRAKE PEDAL PAD-BLACK*OUTDATED  00       2            97/06/23     B
06126180    APC  BELLOWS                    00       1                         D
06128111    5" STEER LOCK  TENTE            00       1
06128211    5" TOTAL LOCK  TENTE            00       3
06128875    BELLOWS TOP PLATE               00       1                         B
06137990    BELLOWS MTG ANGLE ASS'Y         00       1                         F
06212805    1/4-20 X 1-1/4 BUTTON HD.       00       5
06265920    CASTER BOLT LOCK PLATE          00       4                         B
06268411    CAM LEVER SHORT                 00       2                         B
06268505    SCREW METRIC CAP-M8 X 12        00       8                         A
06268805    EYE BOLT 5/16"-18 X 4-1/16      00       2                         B
06512905    BELLOWS CLIP 354-190001-01      00       4                         A
06539680    CROSS LINK TUBE APC  LONG       00       1 90/01/31                C
PLT-PART     OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©              2 Sess-2    206.183.17.56                              22/1
```

```
 AR01MD03D0          PRODUCT STRUCTURE              Appl:  1   9/04/01  10:38:32
                                                     Opt:  2
Part 06549790        Description APC FLUORO BASE ASSEMBLY          BluePrint Rev
Part No.          Description              OP NO Qty PER  DATE FR/TO            B
06539890    BASE FRAMES ASS'Y  LONG         00       1 90/01/31                F
06539921    COVER BASE-LONG        APC      00       1 90/01/31                C
06541990    I.V. ROD STORAGE TUBE           00       1                         C
06682690    PEDAL ASSEMBLY BRAKE-RT./FT.    00       1 97/06/23                E
06687390    **<<< USE 069416-90 >>>**       00       1                         D
06687490    **<<< USE 069417-90 >>>**       00       1                         F
06735420    BOSS MOUNTING APC SEAT          00       1                         A
06786105    1/4-20 X 1/4" SET SCREW SO      00       8
06919290    PEDAL ASSEMBLY SWIVEL-RT./HD.   00       1 97/06/23                C
06942490    PEDAL ASS'Y SWIVEL-LT.HD.  APC  00       1 97/06/23                C
06942590    PEDAL ASS'Y BRAKE-LT.FT.   APC  00       1 97/06/23                C
07264080    BRAKE ROD  HEAD END             00       2 97/06/23                C
END OF DISPLAY


PLT-PART    OPT

F1=Help  F3=Exit  F4=ChgPlt  PageDown=More Structure  PageUp=Previous Structure

4-©                2 Sess-2    206.183.17.56                              22/1
```